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TO:

Date: 4/28/04
 Salesperson: Aaron McMahan

<u>Quantity</u>	<u>Description</u>	
1	Miller Weldmaster Model Open Frame 112SB Hot Air Rotary Cross Seamer Incorporates the following: *Throat width 20 feet of welding area (Machines over 30 feet of welding area will ship as two parts) *Lower weld track capable of up to 2" wide seam *Inverter duty motor and control for travelling head drive *High speed return 80 feet per minute *Pneumatic swing out hot air nozzle system *Computerized self tuning temperature controller *Dual high temperature heat element assembly *Air compressor for welding air included *1 Operator control box *Vacuum pump for bottom fabric panel positioning *Vacuum pump for top fabric panel positioning *Dual Laser aligning lights and power supply for easy alignment of printed images *Foot pedal control for weld roller opening and closing *Foot pedal control for fabric clamp opening and closing	
379779	*(1) Hot air nozzle weld width 1"	
362209	*(1) Smooth stainless steel flex hub weld roller weld width 1"	
370970	*(1) Silicone weld roller weld width 1"	
379166	*(1) Hem Folder weld width 1"	
379530	*(1) Rope in hem Guide weld width 1" with 1/4" rope	
379140	*(1) Pole Pocket Guide	
379139	*(1) Adjustable Overlap Guide	\$44,729.00 USD

Operator side fabric trough and table

- Trough size 8" in width, 18" in height
- Table top surface will be 8.5" wide by 2 five foot sections length (\$220.00 / 5 ft section)
- Table top is constructed out of 11 gauge aluminum
- Trough is constructed out of 11 gauge aluminum
- Trough will be bolted to model 112 frame
- Uses of the trough are for welding together billboards after printing and welding large panels together

\$220.00 USD x 4 five foot sections = \$880.00

1	Quick Change Rotary Cutting Assembly - Head mounted powered rotary cutting blade - Easy sharpening feature	\$1,683.00
1	Acrylic Welding System- (Part# 380686) Incorporates the following: -Acrylic Hot Air Nozzle -Acrylic Hemming Guide -Acrylic tape dispenser mounted for easy distribution of tape. -Guides for acrylic overlap welding	\$1,600.00
1	CSA Compliance All components and Labor	\$1,800.00

TOTAL:	\$50,692.00 USD
Discount:	\$2,192.00
Final Total:	\$48,500.00 USD

Training and Installation Included

Electrical Requirements: 208/240 volt single phase 80 amp
 Shop Air Requirements: 90 PSI at 5 CFM